

FIG. 1

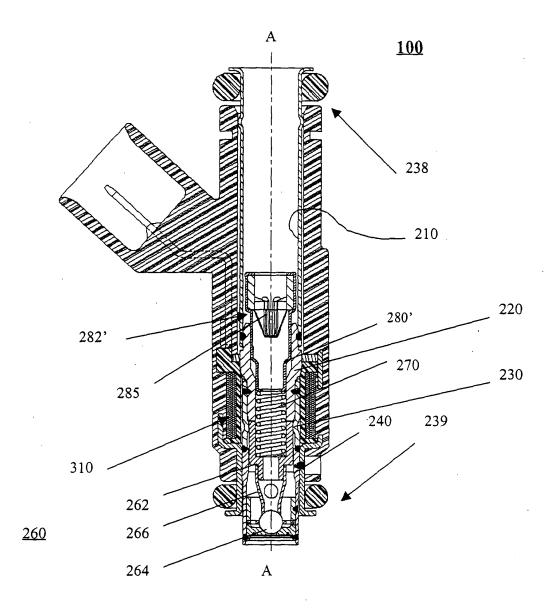


FIG. 1A

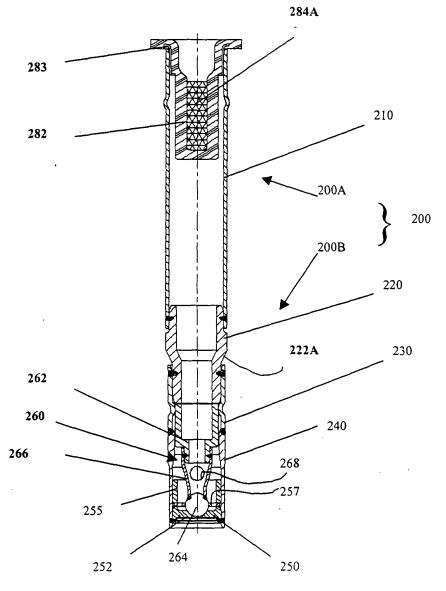


FIG. 2

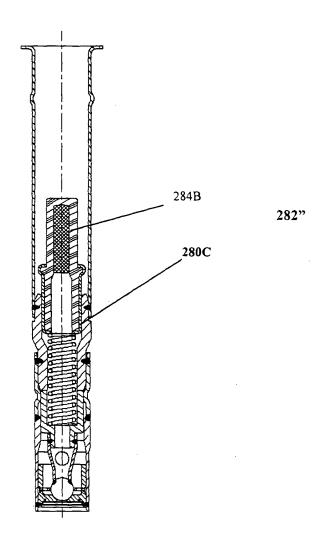
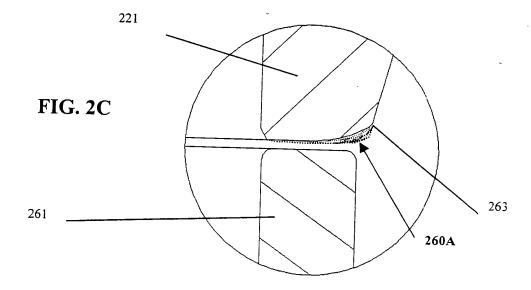
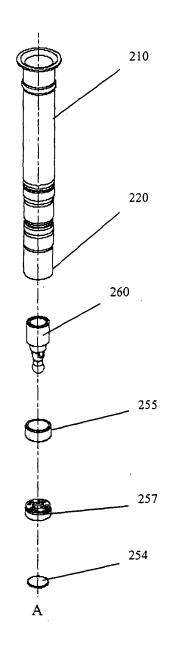


FIG. 2A

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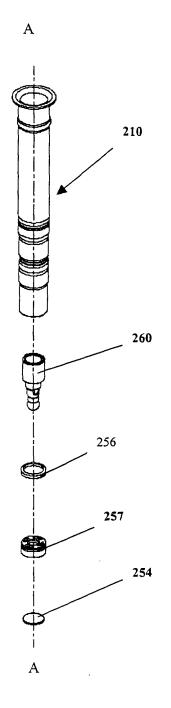


FIG. 2D

FIG. 2E

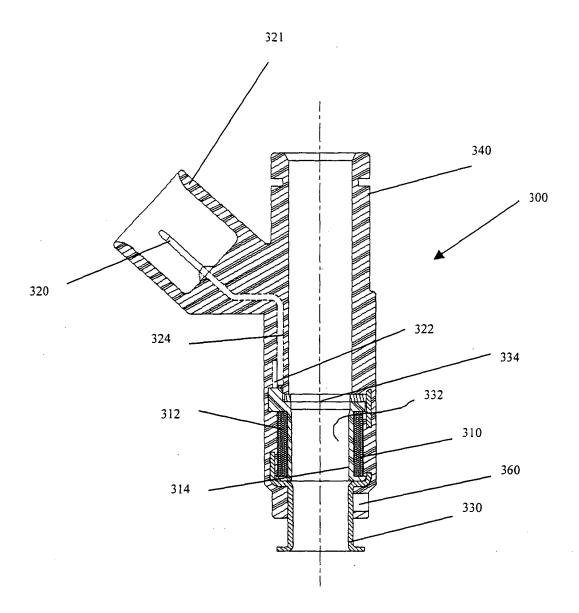


FIG. 3

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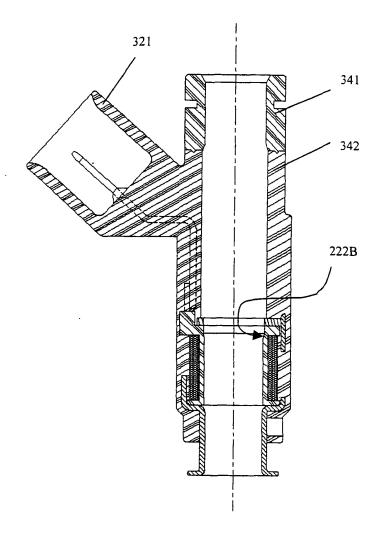


FIG. 3A

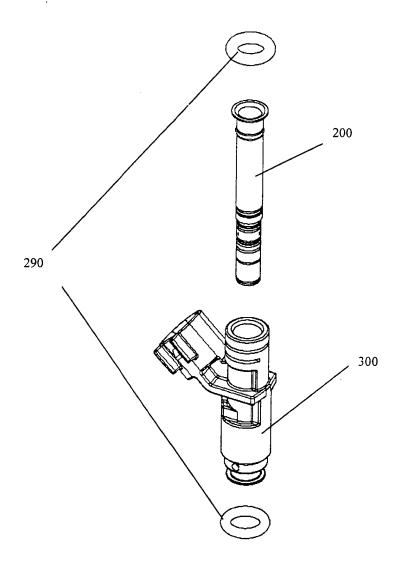
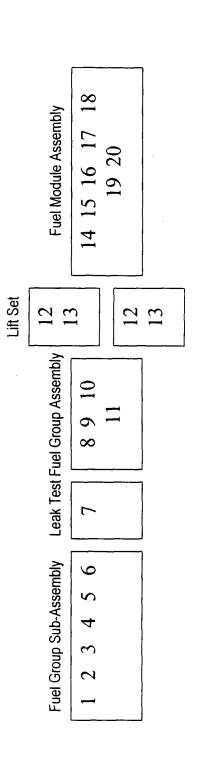


FIG. 4



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Final Assembly	31
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Leak Test	21

FIG. 5